

2K Clears

RZ - CC600 - 30 2:1 Hyper Fast Clear (H.S.)

Product Description

Hyper Fast Clear is for application of spot repair and panel repair.

Technical Characteristics

Color: transparent Shelf life: 24 months at 25°C Theoretical spreading rate: 250 - 300 m²/l (avg) at 1 µm

Pre-treatment

RZ - CC600 - 30 Hyper Fast Clear is suitable to be applied on top of a clean and dust - free Reiz basecoat.
See TDS of basecoat for other preparation of substrate.

	Mixing Ratio	RZ - CC600 - 30 Clear 100 (vol) 100 g RZ - H78 Hardener 50 (vol) 49 g												
	Spray Viscosity Potlife	Mix well and strain before application. Note: RZ - H68 is for temperatures between 5°C - 15°C RZ - H78 is for temperatures between 15°C - 25°C RZ - H88 is for temperatures above 25°C												
	Sprayguns	HVLP gravity - feed spraygun 1.2 - 1.3 mm 1.5 - 2.0 bar 10 - 15 cm Conventional gravity - feed spraygun 1.3 - 1.6 mm 3.0 - 4.0 bar 15 - 20 cm												
	Application	Polish atier specified drying times and cooling. Number of spraycoats: 1 half wet + 1 wet coat Flash - off: - Film thickness: 40 - 50 µm												
	Drying	<table> <tr> <td>Drying</td> <td>25°C</td> <td>60°C</td> </tr> <tr> <td>Dust free atier</td> <td>9 - 11 mins</td> <td>-</td> </tr> <tr> <td>Ready for assembly atier</td> <td>80 mins</td> <td>-</td> </tr> <tr> <td>Ready for polish atier</td> <td>90 - 120 mins</td> <td>30 mins</td> </tr> </table>	Drying	25°C	60°C	Dust free atier	9 - 11 mins	-	Ready for assembly atier	80 mins	-	Ready for polish atier	90 - 120 mins	30 mins
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	IR Drying	IR drying atier dust free Step 1 - short wave: 5 mins at a 80 cm distance Step 2 - medium wave: 10 mins at a 80 cm distance												
Further Treatment		Polish atier specified drying times and cooling.												

The products are suitable for professional use only. The data contained in this publication are based on our current knowledge and experience.
You can obtain the latest version of technical data sheet from our website at www.wonder-global.com or directly from your supplier.